



Dart Aerospace Ltd.
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Canada

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D5194-1
Job Sheet 184874



Part No: D5194-1

Job Qty: 20 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 10/26/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.12.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs		10/26/18	0.07	1.77	Waterjet 1		32 10/10/18
110	QC	20 pcs		10/26/18	0.00	0.00	QC2 Waterjet-2		32 10/10/18
120	QC	20 pcs		10/26/18	0.00	0.00	QC8-6		68
130	HandFinish	20 pcs		10/26/18	0.00	1.45	HandFinish1		D.R 10/10/18
140	QC	20 pcs		10/26/18	0.00	0.00	QC7-5		38
150	Packaging	20 pcs		10/26/18	0.00	0.00	Packaging3	57220	NOV 05 2018
160	QC21-SA	20 Ea		10/26/18	0.00	0.00	QC21		DAS 21 9-20 NOV 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	13.0400 sf (.652 ea)	100-Waterjet	50/8000

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.032	13	146	0

Part Specifications

Specifications could not be found.

Plex 10/17/18 12:41 PM Dart.Hadley.Shannon

OLD
184005

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CART
AEROSPACE

Container No: S122034



Part: D5194-1
Job No: 184874
Serial No/Batch: S122034

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 10/27/18